

A PUBLICATION FOR AND ABOUT WAUKESHA-PEARCE INDUSTRIES, INC. CUSTOMERS • 2011 No. 3, DEC/JAN

SOUTHWEST DESTRUCTORS

SOUTHWEST DESTRUCTORS

Austin contractor offers wide range of demolition services to residential and commercial customers

See article inside . . .

PART

Ross Rathgeber, Vice President

A MESSAGE FROM THE VICE PRESIDENT



G. Michael Green

We're optimistic about the future



Dear Valued Customer:

As we begin a new year, we're optimistic that the construction industry will begin a strong push toward growth. There have been some positive signs lately that show the industry is experiencing growth. As it does, that's going to mean more need for equipment that can get the job done as efficiently as possible.

In the past few months, Komatsu has rolled out many of its new interim Tier 4 machines. In this issue of your WPI *Update* magazine, we spotlight a new excavator, articulated truck and dozer. Komatsu not only changed the engines in these machines to meet emissions standards, but, in many cases, lowered fuel consumption while increasing horsepower and operating weight.

These machines have additional components that require maintenance, and Komatsu is backing up the technology with an industry first — its Komatsu CARE Maintenance Program that provides complimentary services on new interim Tier 4 machines for three years or 2,000 hours.

Our skilled, factory-trained, service personnel take great pride in ensuring your machinery remains productive with as little downtime as possible. We do that on Komatsu machinery and the other manufacturers' lines we carry, as well as competitors' machines.

If you'd like more information about any products or services we offer, please don't hesitate to call us or stop by one of our branches. We're here to help.

Sincerely, WAUKESHA-PEARCE INDUSTRIES, INC.

freen. life,

G. Michael Green Vice President of CMD Operations

THE POWER PEOPLE ® A PEARCE INDUSTRIES, INC. COMPANY



A PUBLICATION FOR AND ABOUT OUR CUSTOMERS

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Learn about this Austin contractor's wide range of demolition services for residential and commercial customers.

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A SALUTE TO A *M*CUSTOMER

SOUTHWEST DESTRUCTORS

Austin contractor offers wide range of demolition services to residential, commercial customers



Ross Rathgeber, Vice President

Growth in the city of Austin is nearly constant, with a population base that continues to climb. As the city grows, so does the demand for new construction to support the businesses and individuals relocating to the Texas capital.

With the demand for new construction comes an equal demand for property, a premium in Austin. In some cases, existing buildings can be refurbished and retrofitted to meet a business's or individual's needs. More likely, though, is the need to demolish and start over.

"In either instance, we offer the necessary services to get the job done," said Ross Rathgeber, Vice President of Southwest Destructors. "My father started offering demolition services more than 50 years ago, so we bring to the table a knowledge base and experience that we believe puts us at the forefront of the industry in the Austin area."

Southwest Destructors uses three Komatsu PC300s equipped with a third valve for running a variety of attachments.



Rathgeber's father, Dick, founded the business in 1958 as a supplement to his house-moving business. He is currently Chairman Emeritus of Southwest Destructors, and Ross' mother, Sara, is President. His sister, Ellen Miura, has an ownership stake.

"Not all houses could be moved, so offering demolition became a natural fit," Rathgeber explained. "Eventually the house-moving end of the business ceased. We did some construction, roofing and abatement, but got out of that too. Demolition is now our sole focus and has been for many years."

Southwest Destructors continues to offer a wide range of demolition services, including residential jobs such as house and garage tear-downs and removal of patios and swimming pools. At the other end of the spectrum, the company does complete removal of large, often complex commercial and industrial buildings. It also offers selective demolition, such as interior gut-outs. Rathgeber estimates projects range in size from a couple hundred dollars to more than a couple million.

"It was a natural progression to go from simply doing house tear-downs to offering commercial and industrial services, as well as working on governmental projects," noted Rathgeber. "We've never shied away from challenges, whether that's taking on our first nonresidential project to tearing down a huge industrial complex with several types of materials that have to be handled. We work as a subcontractor or a general; whatever best suits our customers. That's helped Southwest Destructors grow."

Ahead of the curve in recycling

Southwest Destructors works closely with customers — many of whom are repeat clients — to ensure its work is done in the most efficient and cost-effective manner possible. Rathgeber said the company handles everything from estimating a project to leaving a cleared site or clean building. Helping Southwest Destructors deliver projects on time and budget is a staff of about 12 full-time employees that includes veteran hands such as General Superintendent Ken Maynard and Lead Operator Rico Mireles.

"We coordinate everything according to our customers' needs," Rathgeber pointed out. "Our goal is to deliver on time and on budget a cleared site or clean building ready for the next phase of development. Customers have come to expect that from us, and I believe that's the reason we have a reputation as the go-to guys for demolition in the Austin area. Having a well-seasoned staff is a big part of that. We have very little turnover, and most of our workers have been here many years, so they know what it takes to make everything work safely and efficiently."

Nearly all building materials are recycled, including concrete, which is often crushed for reuse on site. Metals such as copper and steel are segregated and hauled away to scrap yards or other locations where they can be turned into useful items again.

"We've been recycling materials for a very long time, even before it became the norm in demolition," said Rathgeber. "It's always made sense to us to take as little as possible to the landfill. We approach every project with that in mind, and in many cases we've been able to recycle more than 90 percent of the materials."

Using the proper tools

About two years ago, Southwest Destructors completed a major demolition and recycling project in the Austin area when it took down a former IBM-chip building that measured 485,000 square feet and about 70 feet high. The company recycled nearly 99 percent of the materials, crushing much of the concrete on site for later reuse. In total, more than 86,000 tons of materials were recycled.

"We believe that demolition/recycling project is not only the largest of its size in the Austin area, but may be in the top 10



Southwest Destructors uses a wide range of Komatsu excavators, including this PC400LC-8 high-reach for larger buildings. "I believe to be efficient, we have to have the right tool for the job, and the PC400 high-reach is the proper tool for larger structures," said Vice President Ross Rathgeber.

nationally, according to LEED," said Rathgeber of the LEED (Leadership in Energy and Environmental Design) standards, which are used to certify sustainable development practices. "That's the type of project we want to be involved in. It's a great achievement, and shows what can be accomplished with a strategic focus both before and during the demolition process."

During the eight-month project, the company used several pieces of Komatsu equipment, including its PC400LC-8 excavator with a high-reach boom. Equipped with a tilting cab, a camera at the end of the boom and a water nozzle for dust control, Rathgeber said it worked perfectly.

"I believe to be efficient, we have to have the right tool for the job, and the PC400 high-reach is the proper tool for taking down larger structures," said Rathgeber, noting that Southwest Destructors was one of the first Texas contractors



Pursuing new markets leads to growth

... continued

to use Komatsu equipment. "It's one of several Komatsu excavators we rely on, because we believe they're the most reliable, efficient and productive machines for what we do."

In addition to the PC400, Southwest Destructors uses three Komatsu PC300s equipped with a third valve for running universal processors — and tight-tail-swing PC138, PC228 and PC78 machines. All have quick couplers for fast attachment changes.

"Komatsu excavators are our workhorse machines, especially the PC300s with the third valve because they give us versatility to run hammers, grapples, buckets and other attachments," observed Rathgeber. "The compact excavators allow us to get into tight spaces without the worry of hitting

WPI Sales Representative Sean Casey (left) meets with Southwest Destructors Vice President Ross Rathgeber. "WPI has often worked for us after hours and on weekends to make sure our downtime is minimized, and their ability to get parts to us quickly really sets them apart," said Rathgeber.



A Southwest Destructors operator uses a PC78 to remove an old structure on a residential property in Austin. "The compact excavators allow us to get into tight spaces without the worry of hitting obstructions," said Vice President Ross Rathgeber.



obstructions. We use the PC228 and the PC138 for tearing down large and small houses, respectively. We put rubber pads on some of them so that we can use them in sensitive areas, such as on sidewalks, in backyards and on streets, without causing damage. The biggest advantage, though, is that for their size they have excellent power to handle anything we need them to."

Southwest Destructors turns to WPI's Austin Service Department for service beyond routine maintenance and buys its parts from WPI. For sales, Rathgeber works with WPI Sales Representative Sean Casey. "WPI has often worked for us after hours and on weekends to make sure our downtime is minimized, and their ability to get parts to us quickly really sets them apart. For instance, we had a machine out of their territory, and they still got us a part we needed overnight. They're a great partner."

Adapted to the market

Like many contractors, Southwest Destructors was affected by the downturn in the economy, but Rathgeber said he's seeing an uptick in work the past couple of years. He also doesn't worry that some day there may not be anything left to demolish.

"We've seen a progression since we started doing demolition work in the Austin area," Rathgeber explained. "For many years most of the work was residential, then commercial and very little industrial. Throughout the past decade or so, industrial has increasingly become more prevalent. We've adapted to fit every segment of the market.

"Demolition has been around for centuries, and that will always be case," Rathgeber continued. "Years from now, the buildings that are going up, will likely be renovated or razed to make way for something else. I'm sure when some of the houses and buildings we've taken down were built, no one thought they'd eventually be demolished. In fact, we've taken down several houses less than twenty years old around the Austin area lately for customers who want to put up new homes on the same lot. We're confident that with our capabilities, and willingness to work in all sectors of the market, we'll continue to be busy."



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A STEP IN THE RIGHT DIRECTION

Congress temporarily extends transportation funding; a multi-year bill should be a priority

In September, the Senate approved the Surface and Air Transportation Extension Act of 2011 (H.R. 2887). The bill, which the President signed, extends the surface transportation and airport construction programs until March 31, 2012, and January 31, 2012, respectively. Had the programs lapsed, the Highway Trust Fund would have lost \$100 million per day in gas tax revenue and more than 1.6 million jobs would have been at risk.

"AED applauds Congress for putting politics aside and moving forward with extensions of federal transportation construction programs," said Associated

Congress passed a bill that extends surface transportation and airport construction funding through January 31, 2012. The Associated Equipment Distributors believe a long-term bill is a necessity.



Equipment Distributors President Toby Mack. "This legislation ensures that the hundreds of thousands of workers who build and maintain our highways, bridges and airports can continue their work, at least temporarily."

Given the current political situation in Washington, this is an important victory. House Republican leaders, who previously advocated cutting the highway program, were willing to go along with the deal, recognizing the massive job losses that would result from funding cuts.

The bill effectively extends highway and FAA construction programs at current spending levels. "While the extension is welcome news, it falls short of giving the construction and equipment industries the certainty essential to recovery and job creation. By delaying action on a new multi-year highway bill, Congress is putting off much-needed investment in the infrastructure the U.S. economy needs to grow and flourish," Mack said.

As further evidence that the Hill is waking up to the need for action on highway reauthorization, a memo on job creation by House GOP leadership released in September 2011 cited infrastructure spending as a possible area for bipartisan cooperation saying, "Congress and the President should spend the next few months working out a multi-year transportation authorization bill." ■

This article is from the Associated Equipment Distributors, a trade association representing companies in the distribution, rental and support of equipment. Its members account for more than \$15 billion of annual sales of construction equipment and related supplies and services in the U.S. and Canada.

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WHERE ARE WE HEADED?

There's a need for infrastructure investment, but how to fund it remains in question

Congress passed and the President signed an act that provides an extension of funding for surface and air transportation. It came as welcome news to construction companies, their subcontractors and suppliers who work in those sectors, but the reality is that they can only breathe a sigh of relief for a short period of time.

The Surface and Air Transportation Extension Act of 2011 only provides monies into the first quarter of 2012 — another short-term mechanism for funding, much like what Congress has done since the previous highway bill expired in September of 2009. That means the fight for dollars to build the nation's infrastructure will be brought up again soon.

The nation's transit systems, including roads and rail, are in need of repair. One study shows \$1.7 trillion is needed during the next eight years to bring infrastructure up to tolerable levels. This comes at a time when numerous studies show America's highways, bridges, airports and other modes of transportation are suffering from a serious lack of investment. An American Society of Civil Engineers (ASCE) report shows that to bring the nation's surface transportation infrastructure up to tolerable

levels, about \$1.7 trillion is needed between now and 2020. Current funding levels fall short of that total by \$846 billion or \$94 billion per year, according to the report.

The results of underfunding are stark, the report notes. It will cost the economy 870,000 jobs and suppress growth of the country's Gross Domestic Product (GDP) by more than \$3 trillion by 2020. It will also cost American households and businesses more than \$129 billion in vehicle operation, delays, accidents and environmental damage.

"Clearly, failing to invest in our roads, bridges and transit systems has a dramatic, negative impact on America's economy," said ASCE President Kathy J. Caldwell, P.E., F.ASCE. "The link between a nation's infrastructure and its economic competitiveness has always been understood. But for the first time, we have data showing how much failing to invest in our surface transportation system can negatively impact job growth and family budgets. This report is a wake-up call for policymakers because it shows that investing in infrastructure contributes to creating jobs, while failing to do so hurts main street America."

According to a study by the Harvard Center for Risk Analysis, inadequate infrastructure systems also contribute to health problems. The analysis looked at health costs resulting from higher emissions associated with road congestion. Results showed traffic-related air pollution as a contributing factor to heart attacks and strokes, with emissions from idle vehicles causing nearly 4,000 premature deaths.

It also costs the country in terms of stature. A World Economic Forum report in 2007-2008 ranked our nation's infrastructure systems sixth best in the world. In a new report released in September 2011, the U.S.



slipped to 16th. A government report said America spends about 2 percent of GDP on infrastructure, about half what it did 50 years ago and well below other global leaders.

Gas tax increase unlikely

A recent Market Watch article, "How to fix crumbling U.S. roads, rails and airways," pointed out that "Deficits in the U.S. trust funds that support the country's Interstate system and civil aviation have been widening for years, as tax revenue failed to keep up with inflation. To fill the gaps, Congress has been taking cash from the general fund.

"But tax revenue for the general budget has declined as well because of the economic recession and the Bush-era tax cuts, and now Congress is determined to eliminate the shortfall by reducing spending across the board," it continued. "For every \$1 billion pulled from the U.S. budget for highways, an estimated 30,000 jobs are lost, according to a 2007 report from the Department of Transportation."

The ASCE report noted a modest investment would go a long way, saying an amount "equal to about 60 percent of what Americans spend on fast food each year, would: protect 1.1 million jobs, save Americans 180 million hours in travel time each year, deliver an average of \$1,060 to each family and protect \$10,000 in GDP for every man, woman and child in the U.S."

The gap in funding isn't likely to decrease soon, and may widen further. The national 18.4-percent gas and 24.4-percent diesel per-gallon taxes haven't been raised in nearly



Numerous roads and bridges have been rated as structurally deficient or in need of repair, causing our nations's global rank to fall from sixth to 16th in terms of infrastructure systems.

Funding for surface and air transportation was extended into 2012, but long-term plans remain elusive.

two decades, and the recession has meant less driving, which in turn means less fuel purchased. More fuel-efficient cars and new standards to further improve fuel efficiency equate to even fewer fill-ups.

Potential funding sources

So where will the money come from to repair and replace an ever-increasing deterioration of the nation's surface, air and other transit systems?

Given the economic and political climates, an increase in the gas tax isn't likely any time

Various funding sources offer potential solutions

.. continued

soon. Alternate funding methods have been discussed, but there are no sure bets right now. Past research from a survey by the firm HNTB showed Americans preferred tolling to increased gas taxes.

HNTB's Pete Rahn said tolls will likely be a more prominent source of future funding. The organization's survey revealed most of the nation supports highway tolls with 82 percent saying the rate should be a dollar or less for every 10 miles on an Interstate. Fifty-six percent of those said the rate should be less than 50 cents.

Sixty-six percent of the people polled by the organization said they would like their toll money to go toward relieving congestion issues, with 41 percent saying they would support their toll money going to road and bridge repair. Others said they would like to see the money go toward dedicated truck lanes or adding lanes to existing roads.

The American Recovery and Reinvestment Act — also known as the stimulus bill that was passed in 2009 funded some road construction projects during the past two years. In a speech before Congress last September, the President proposed additional spending on infrastructure as a way to boost the economy.

One idea he mentioned was an "infrastructure bank" that would provide loans or loan guarantees for transportation and other projects. The idea has been brought up several times before, including bills proposed by congressional

leaders. One put forth in the Senate would make the bank an independent government entity with congressional oversight. The proposal would give the bank a one-time appropriation of \$10 billion that would lead to more than \$600 billion in future projects.

The rest of the money would come from private investments in the infrastructure bank. Investors could partner with local, state and regional governments and propose a project to the bank, which would determine its worthiness based on factors such as public demand and support and the ability of the project to generate revenue that would pay back investors.

If deemed a worthy project, the bank would loan up to 50 percent of the total cost, making the bank another investor. Loans would be repaid through revenue generated from the project, which may come from such sources as dedicated state taxes, fees, tolls and passenger tickets.

PPPs

These "public-private partnerships" (PPPs) have already worked together on some state-level projects. According to the National Conference of State Legislatures, PPPs are agreements that allow private companies to take on traditionally public roles in infrastructure projects, while keeping the public sector ultimately accountable for a project and the overall service to the public. A government agency typically contracts with a private company to renovate, build, operate, maintain, manage or finance.

"Though PPPs are not optimal for many transportation projects, they have been shown to reduce up-front public costs through accelerated or more efficient project delivery," said the organization. "PPPs don't create new money but instead leverage private-sector financial and other resources to develop infrastructure."

Not everyone agrees on how to pay for the infrastructure investment, but most everyone agrees that something has to be done.

"We can no longer ignore the growing liability our aging roads present to U.S. economic competitiveness and the mobility of our citizens," said HNTB's Rahn. "Americans are feeling the pain, every day, as they commute and cross the nation's highways and bridges." ■

Several funding sources have been proposed, including public-private partnerships, which allow companies to pair with government entities as investors in a project. Known as PPPs, they have been used on state-level projects around the country.

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- Enhanced operator environment improves comfort and machine control.
- Komatsu CARE provides complimentary Tier 4 maintenance, including KDPF exchange filters. Contact your Komatsu distributor for details.





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NEW PRODUCTS

MORE POWER, LESS FUEL

New Komatsu PC360LC-10 offers more efficient excavation

Efficiency is the name of the game when it comes to moving dirt. Now, a new player in the excavation game, Komatsu's interim Tier 4 PC360LC-10 excavator, has taken the lead. Using its proven Tier 3 platform, Komatsu added features to provide greater efficiency with lower fuel consumption, improved operator comfort and enhanced serviceability, all of which maximize productivity while lowering operating costs.

In addition to meeting interim Tier 4 engine standards, the 257-horsepower PC360LC-10 uses an integrated design with Komatsu-exclusive hydraulic pumps, motors and valves. The design has a closed-center, load-sensing hydraulic system that uses variable speed matching to adjust engine speed based on the pump output. To make the excavator even more efficient, Komatsu enhanced the hydraulic system to reduce hydraulic loss and fuel consumption.

Komatsu lowered the fuel consumption while providing additional horsepower (compared to its predecessor, the PC350LC-8) with a larger-displacement engine that features an advanced, electronic control system to manage air-flow rate, fuel injection, combustion parameters and aftertreatment functions. An integrated Komatsu Diesel Particulate Filter (KDPF) reduces emissions without interfering with machine performance.

"Komatsu's mid-size excavators have always been considered the top of their size class, and the PC360LC-10 fits right in," said Product Manager Doug Morris. "Users will find it an excellent digger for speciality work, such as trench and large foundations, as well as for productive bulk excavation. It also has good power to run attachments, such as demolition grapples or hammers."

Strong, comfortable cab

A new, strong, ROPS-certified cab has a reinforced pipe-structure framework with viscous damper mounts for low vibration. A high-back, fully adjustable seat uses air suspension and is heated for improved comfort. An auxiliary input and two 12-volt ports are standard.

"Outside the cab, the PC360LC-6 has handrails that surround the upperstructure for easy access to service points," noted Morris.

"We want users to get maximum production with minimal downtime. The PC360LC-10 delivers just that," he concluded. ■

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Doug Morris, Product Manager

Brief Specs on PC360LC-10			
Model	Operating Weight	Horsepower	Digging Depth
PC360LC-10	79,930 lbs.	257 hp	26 ft., 10 in.

"Komatsu's new PC360LC-10 excavator offers excellent digging power for large trenches as well as bulk excavation," said Product Manager Doug Morris. "It also has good power to run attachments, such as demolition grapples or hammers."



NEW PRODUCTS

NEW ARTICULATED TRUCK

Increased load capacity among more productive features of Komatsu's new HM300-3 truck



Rob Warden, Product Manager

When Komatsu made changes to its articulated dump trucks to meet interim Tier 4 regulations, it took the opportunity to also make the trucks more productive. Case in point, Komatsu's new HM300-3. The artic truck now reduces emissions and offers increased capacity compared to its predecessor model.

Komatsu also increased operating weight, while maintaining a maximum ground speed of 36.4 miles per hour in order to move more material in the same amount of time. "The HM300-3 has a low, nine-foot, three-inch loading height, so it matches up well with 30-ton to 60-ton hydraulic excavators and five-yard to seven-yard wheel loaders," said Product Manager Rob Warden. "In addition, it has two, single-stage,

	Brief Specs on HM300-3 Artic Truck			
	Model	Operating Weight	Load Capacity	Ground Speed
H	HM300-3	116,823 lbs.	22.4 cu. yds.	36.4 mph
Komatsu's new interim Tier 4 HM300-3 articulated haul truck provides greater load capacity and a new traction-control system that automatically provides optimum traction when operating in soft ground conditions.				
www.WPIUpdate.com				
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body-lift cylinders that give it a 70-degree dump angle. It's a very efficient and productive truck that fits well into load-and-carry applications."

The HM300-3 features a new Komatsu Traction Control System (KTCS) that automatically provides optimum traction when operating in soft ground conditions. The HM300-3 continually monitors machine performance and detects changes in momentum due to soft ground conditions. When a change in momentum is detected, the inter-axle differential lock applies automatically, activating KTCS. KTCS monitors tire slippage with sensors located on four wheels. If slippage occurs, the four independent brakes automatically apply as necessary to regain traction.

In addition, a Komatsu Advanced Transmission with Optimum Modulation Control System (K-ATOMiCS) offers a six-speed, fully automatic transmission that selects the ideal gear based on vehicle speed, engine rpm and shift position. It results in powerful acceleration, smooth downshifting and synchronized engine speed when climbing slopes. K-ATOMiCS also helps keep the load in the body and increases productivity.

A new cab design on the HM300-3 provides a more comfortable and quiet work environment, including a rounded front dash panel with easy-to-reach switches. A redesigned dashboard and relocated, air-ride seat improve visibility. From the new, high-resolution monitor, the operator can modify settings, such as reversing the fans or selecting the starting gear.

"A newly designed engine hood provides convenient access to service points and improved forward visibility," Warden pointed out. "Of course, it has the same standard features, such as KOMTRAX, that make it a true Komatsu machine, so we know users will find the HM300-3 a valuable addition to their fleets."

ARTICULATED TRUCKS

From Komatsu – The Truck Experts



The redesigned Tier 4 Interim Articulated Trucks will boost your productivity and lower your costs. From increased payload to improved traction control, the truck experts at Komatsu once again deliver on your need for a lower cost per ton moved.

- Komatsu Traction Control System (K-TCS) automatically increases performance in soft ground conditions.
- New operator's cab provides better visibility and ergonomics.
- Efficient Tier 4 Interim engine provides up to an 8% reduction in fuel consumption.
- Komatsu CARE provides complimentary Tier 4 maintenance, including KDPF exchange filters. Contact your Komatsu distributor for details.





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COMPLIMENTARY TIER 4 SERVICES



Komatsu CARE for Komatsu Tier 4 Interim models is a new, complimentary maintenance program designed to lower your cost of ownership and improve your bottom line. It provides factory-scheduled maintenance on the machines for the first three years or 2,000 hours, whichever comes first. This includes up to two exchange Komatsu Diesel Particulate Filters. Be sure to contact your Komatsu distributor for all the details.

Once again, Komatsu leads the industry. No other construction equipment manufacturer offers a complimentary maintenance program like this.

It's what you've come to expect from the service experts at Komatsu.





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NEW D155AX-7 DOZER

Interim Tier 4 model builds on already productive features for greater efficiency

On its surface, Komatsu's new D155AX-7 dozer is much like its predecessor: the operating weight, net horsepower and blade capacity all remain the same. However, many comparisons stop there as the new interim Tier 4 D155AX-7 offers lower emissions, yet maintains low fuel consumption for reduced per-yard costs.

Coupled with a highly efficient, automatic transmission, the new interim Tier 4 engine uses advanced electronic control to manage air-flow rate, fuel injection, combustion parameters and aftertreatment function for optimal performance. The automatic gearshift transmission and lock-up torque converter transfer engine power directly to the transmission, providing a 10-percent decrease in fuel consumption compared to conventional models. The D155AX-7 uses a much larger cooling package with improved airflow to keep the engine running cool in harsh working conditions.

"Even in the toughest working conditions, the D155 remains efficient and productive," said Product Manager Bruce Boebel. "It meets all the interim Tier 4 standards for reduced emissions, without sacrificing the excellent power previous D155 models have become known for in dozing and ripping applications where mass quantities of material are involved."

To fit the application at hand, operators can choose from automatic or manual gearshift modes: automatic for general dozing and manual for dozing and ripping in rough ground. The automatic gearshift transmission shifts to the optimal gear range based on working conditions and load.

Auto blade pitch, ripper controls

Equipped with Komatsu's unique SIGMA dozer blade, the D155AX-7 has a capacity of

12.3 cubic yards. While that's the same as the previous model, Komatsu incorporated a new, automatic, blade-pitch function that reduces operator effort and increases efficiency. With the flip of a switch, it sets blade-pitch position between digging and dump positions with no additional lever movements. Operators can set the blade-pitch control through the seven-inch HD monitor to automatically return to the digging position when they select reverse.

"A new ripper-control lever is more ergonomic for increased operator comfort," said Boebel. "Like our other interim Tier 4 machines, we didn't stop with just putting in a new engine. Komatsu worked with customers to identify features that would improve their dozing and ripping performance. We believe we've made a dramatic improvement with the D155AX-7." ■



Bruce Boebel, Product Manager

A CONSTRUCTION OF

Komatsu's new D155AX-7 dozer features an automatic blade-pitch function that increases operating efficiency and reduces operator effort. The new dozer is interim Tier 4 compliant and maintains the same low fuel consumption as the D155AX-6.

100% proven



If you want to move more material more cost-effectively, you want Komatsu machines. Our complete line of rugged, reliable mining equipment-including trucks, shovels and wheel loaders-is engineered to:

• LOWER COSTS PER TON • REDUCE CYCLE TIMES • PROVIDE THE LONGEST LIFE

We also offer exclusive customer support programs and services tailored to your specific needs. When your success is measured by the ton, Komatsu delivers the productivity you need. Komatsu is the proven solution.

100% Komatsu.

KOMATSU

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ENGAGING EXCAVATION

Komatsu's KMAX tooth system offers cost-effective solution in a large range of applications

In 2003, when Komatsu introduced its KMAX tooth system, it was limited to six tooth styles strictly for excavators. Today, those numbers have expanded to more than 20 ground-engaging tools for both excavators and wheel loaders - PC120 to PC800 and WA150 to WA800 — that handle a wide range of applications.

"There's a right fit for virtually anyone who does excavation or similar types of work, whether they need teeth for digging in clay or rock, or they need something with good penetration into a pile, such as quarry work," said Gary Jones, General Manager Product Support & Marketing for Hensley Industries, a Komatsu company that produces the KMAX tooth system. "The number of styles we have is a direct result of listening to our customers' needs and cost-effectively crafting teeth that meet those needs."

The KMAX tooth system, which now comes on Komatsu buckets, is cost-effective for several reasons, said Jones. Chief among them is durability, which is achieved through superior heat treatment that hardens KMAX teeth to the core, as opposed to some teeth that have hard exteriors but are soft on the inside.

"That gives our teeth a longer life, allowing use to 60 percent of wear as opposed to the usual 40 percent before replacement," said Marketing Manager Brent Dennis. "Heat treatment to the core is one part of the equation. Another is our streamlined design that allows KMAX teeth to offer better penetration of the material while staying sharper longer. That means added efficiency and durability for lower owning and operating costs."

Fast, easy, safe

When teeth need to be changed, the process is fast, easy and safe. Users simply need a socket wrench to unlock the reusable, non-load-bearing fastener in order to remove the tooth from the adapter on the bucket. After placing the new tooth on, it's easy to tighten it back down. In most cases, the process takes less than a minute.

"We believe it's the best system on the market because there are no pins to be hammered out," said Jones. "Our teeth are designed so that if users see uneven wear, they can flip the teeth."

"While KMAX teeth are first-fit on Komatsu machinery, the KMAX system can adapt for use on other brands," Dennis pointed out. "If you add it all up — durability, better penetration of material, speed of tooth changes, safety - we're convinced the KMAX system offers the best tooth value in the industry."

www.WPIUpdate.com





Gary Jones, **GM Product Support** & Marketing, **Hensley Industries**



Brent Dennis, Marketing Mgr., **Hensley Industries**

Komatsu's KMAX tooth system offers durability in more than 20 tooth styles for a wide range of excavators and wheel loaders. It's easy and safe because the system requires only a socket wrench - no pins to hammer - to remove and replace teeth from the adaptors.

END EXCESSIVE IDLING

Komatsu personnel explain how non-productive hours negatively affect your machinery



Rizwan Mirza, Manager, KOMTRAX, ICT-Construction Business Division



Goran Zeravica, Distributor Operations Development Manager, ICT-Construction Business Division

Equipment monitoring systems, such as Komatsu's KOMTRAX, provide valuable information on machine functions, including hours, fuel consumption, machine location, trouble warnings and more. All items are important, but there's one function that's often overlooked, and Komatsu's Goran Zeravica and Rizwan Mirza are on a mission to let users know that it may be the most important one of all.

"Owners and operators don't seem to take idle time into account as much as they should," emphasized Zeravica, Distributor Operations Development Manager, ICT-Construction Business Division. "It has a huge impact on owning and operating costs, in many cases driving up those costs well beyond what they should be."

Studies show that a rather large percentage of a machine's working hours are spent idling rather than actually working. According to Mirza and Zeravica, the industry average is about 37 percent of time idling. "If that's the average, it means there are machines out there idling well above that, sometimes in the range of 50 percent or more," said Mirza, Manager, KOMTRAX, ICT-Construction Business Division. "In nearly

KOMATSU

Letting a machine idle can cost you in many ways, including everything from wasted fuel to resale value.



every case, it would be better to shut the machine down when it's not in production and reduce the idle time."

Idle time adversely affects machines in several ways. "The most obvious is the amount of wasted fuel," Zeravica noted. "But something else to think about is the number of unnecessary hours being put on that machine. That drives up owning and operating costs, too."

"Letting a machine idle means reaching service intervals sooner, thereby raising owning and operating costs even more," added Mirza. "Tier 4 machines will increase the need to eliminate idling because the Komatsu Diesel Particulate Filter (KDPF) must be cleaned/ serviced at 4,500-hour intervals, according to Komatsu's recommended specifications. In addition, idling for extended periods prevents the KDPF's passive regeneration system from meeting optimal temperatures for maintaining cleanliness. The result could be additional active regenerations consuming more fuel or additional KDPF cleanings at less than 4,500 hours."

Warranty affected

Piling up the hours idling also hurts your bottom line from a warranty standpoint. Idle hours count against the warranty clock just as productive hours do. If you're idling, you'll reach the end of the extended warranty period sooner.

"That's something that hardly ever crosses most users' minds, and it should be at the forefront of their thinking," Zeravica pointed out. "One other area most don't consider is resale value. If you have a five-year-old machine to sell or trade with 10,000 hours as opposed to 5,000 or 6,000, you're obviously going to get less for it. Bottom line, machine owners and operators need to take a proactive approach to idling. If the machine isn't producing, shut it down."

NEW SENNEBOGEN 860M, 860 R-HD

Purpose-built material handlers ideal for high-capacity, heavy-duty lifting and loading

Operations that require material handling, such as recycling facilities, transfer stations and steel mills, as well as logging and port operations, now have a new option that offers more choice in heavy-duty lifting and loading applications. SENNEBOGEN LLC just introduced its new, "green line," material-handler models, the 860 M and 860 R-HD.

The SENNEBOGEN 860 M is a 165,000-pound, rubber-tire material handler designed for use in heavy-duty lifting applications. The new 860 model is also available as a crawler-mounted R-HD model in the 180,000-pound range, as well as in a wide range of optional configurations, including rail, barge, gantry and stationary pedestal mounts.

According to Constantino Lannes, President of SENNEBOGEN LLC, the 860 M and 860 R-HD models fit in the company's green line between the existing 850 and 870 models. "We designed the new models to out-reach and out-lift similar machines in this size range. To further enhance productivity, the 860s are also available with numerous boom and stick configurations, depending upon the application."

SENNEBOGEN offers two different cabs for its new 860 models. Along with the standard D270 maXCab, owners can equip the 860 with SENNEBOGEN's popular D300/260 hydraulically elevating cab, which gives operators the ability to adjust the cab upward and forward. Each of these cabs incorporates the latest D-Series features from SENNEBOGEN, including a sliding entry door, roof-to-floor front window and extensive guarding.

Lannes says that introducing a new model in this size range is a response to increasing customer interest in larger, higher-capacity machines. "We see a greater demand among recycling operations that are building around high-capacity shredders and higher-volume processes," he noted. "Our port customers are attracted to the fuel efficiency of our machines, shifting away from converted excavators and toward equipment that achieves faster loading cycles with longer reach."

Powered by a 364-horsepower, 11-liter Cummins engine, the 860 models deliver a generous power profile for extended operating cycles with low fuel consumption. Like other SENNEBOGEN material handlers, the 860 models are available with electric power, as stationary or tethered units. The swing gear is driven by a closed-circuit loop with an independent swing pump piggybacked on the main pump. Both mobile platforms provide an extra-wide stance, allowing the machines to lift and swing full loads through a 360-degree arc.

For more information on the new SENNEBOGEN 860 material handlers and other machines in its green line, contact your WPI sales representative or any of our branch offices. ■

The new SENNEBOGEN 860 is designed to out-reach and out-lift similar machines in its size range and is available with numerous boom and stick configurations.



KOMATSU & YOU

FORECASTING THE FUTURE

GM says PMO continues to expand production to meet present, future global mining demand



This is one of a series of articles based on interviews with key people at Komatsu discussing the company's commitment to its customers in the construction and mining industries — and their visions for the future.

Jim Mathis, General Manager of Manufacturing, Komatsu Peoria Manufacturing Operation (PMO)

Jim Mathis has returned to his roots. Mathis is a General Manager of Manufacturing at Komatsu's Peoria Manufacturing Operation (PMO), where he has spent most of his career with Komatsu.

Mathis started at PMO in 1984 as Production Scheduler and moved his way up to Superintendent of Component Manufacturing. In 2008, he was promoted to Director of Manufacturing Administration, which meant a move to Komatsu America's headquarters in Rolling Meadows, Ill.

"I've spent my entire adult life with Komatsu," Mathis said. "I'm very happy to be returning to Peoria and getting the chance to work with many of the same people I worked with during the 20 years I was here before. I can't say enough good things about the people who work here. Their hard work, dedication and commitment have helped PMO expand its production capacity greatly."

Mathis, along with another general manager, oversees a staff of more than 600 salaried and hourly workers at PMO, where five models of electric-drive, mining haul trucks are produced. He's responsible first and foremost for safety, then quality, followed by production, delivery and profit and loss.

"It's a challenge, but one that I enjoy," said Mathis. "I've seen many changes through the years that have made our equipment better, both in production and reliability. There's nothing more satisfying than knowing we're building a truck that's going to help a customer be more profitable."

Mathis completed an MBA at Peoria's Bradley University a few years ago, while working at PMO. Jim and his wife, Suzanne, have five children, the youngest of which started her freshman year of college last fall. QUESTION: There have been a few sparks in construction, but overall activity remains low. How's mining?

ANSWER: Mining has been strong for quite a while now. We are producing more than four or five times the number of trucks we did just 10 years ago. It's probably more than many of us here at Peoria Manufacturing Operations (PMO) thought was even possible back in 2002. Mining continues to be very strong globally, so there's a great demand for the five Komatsu mining trucks we manufacture.

QUESTION: How are you meeting demand?

ANSWER: Taking into account several factors, such as historical trends, current mining and what we see down the road, we update our forecast frequently. More recently, our firm-order backlog is very strong and we are able to see the future more clearly. We're basing our production on what we believe the long-term trends will be. Again, we expect mining to remain strong, so we're being proactive.

Most of our operations are running around the clock to ensure we meet our production goals and the demand for our mining trucks, which is globally very high. Because demand is so high, we added a second assembly line and further refined our processes to make them even more efficient. That's allowed us to double the number of trucks produced a day, and we're working to further increase that.

QUESTION: Why are Komatsu mining trucks in such demand?

ANSWER: Komatsu trucks have always been at the top of the class in terms of per-ton costs because they're not only efficient, but reliable and have a long life cycle. A big reason why is because the trucks are electric-drive as opposed to mechanical. It's been proven that our trucks



Some of the world's largest mining trucks, including electric-drive 830Es are assembled at PMO. "It's been proven that our trucks work longer with less downtime. That makes a huge difference to a mine that's running 24 hours a day," said Jim Mathis, General Manager of Manufacturing at PMO.

work longer with less downtime. That makes a huge difference to a mine that's running 24 hours a day. Our customers tell us that.

Of course, many other features have been a direct result of our working with customers and listening to their needs to incorporate those into our trucks. Based on their recommendations, we've integrated convenience features, such as ramp-style staircases to the driver's cab rather than a ladder hanging on the side.

QUESTION: Komatsu has built its reputation for mining trucks based on the foundation of reliability. What does the factory do to ensure each truck reinforces this reputation?

ANSWER: It's important to recognize that product quality begins with unrivaled design, followed by rigorous testing and confirmation. Only then can manufacturing truly excel at producing high-quality products and deliver reliability to our customers. We make countless quality checks and confirmations every day on every truck throughout the production process. This also includes the critical role our suppliers play in supporting us. It's not something special or unique. It's what we do every day with every process.

QUESTION: What does the future hold beyond Tier 4?

ANSWER: In some sense, Komatsu is already there and has been for quite some time. We've been developing, producing and testing autonomous haul trucks — trucks that run without a driver — for several years. They are already being used in active mines. That's a huge



Komatsu's Peoria Manufacturing Operation works around the clock to ensure timely assembly and delivery of five sizes of mining trucks.

technological advantage for the customer because it keeps costs down, and for us because it puts us at the forefront of the mining equipment industry.

We've always been strong in technology, especially in tracking machine usage, function, production and maintenance with our KOMTRAX PLUS system. It allows both us and the customer to see how a truck is being used so we can build future machines based off that information and customer recommendations. We never stop trying to improve. ■

INDUSTRY NEWS

LOST REVENUE

Analysis shows proposed fuel-efficiency standards would reduce highway funding

Proposed new fuel-efficiency and emissions standards for everything from cars to light- and heavy-duty trucks could have a detrimental effect on transportation funding, according to an American Road and Transportation Builders Association (ARTBA) analysis. It predicts that revenues through 2025 could fall by a total of more than \$75 billion for state, federal and local highway, bridge and transit improvements.

ARTBA says the new standards, announced in late last July, would be the equivalent of eliminating all federal highway funding for nearly two years. One proposal calls for an increase to an average of 54.5 miles per gallon for new cars and light trucks between 2017 and 2025.

Proposed newAfuel-efficiencyrecstandards couldpercost billions in lostperrevenue that goestoptoward highway andwaother transportationavefunding, according toin

ARTBA's analysis assumes the mpg requirement will be phased in at 5 percent per year during that time frame. That is on top of a current increase in fuel standards that was announced last year, which increases the average mpg increase from 28.3 to 34.1 by 2016. ARTBA Vice President of Economics and Research Dr. William Buechner estimates that would cost the Highway Trust Fund about \$9 billion, with another \$65 billion or more lost by the latest proposed standards.

The Highway Trust Fund's primary revenue source is federal gas and diesel taxes collected from motorists filling up their vehicles. Therefore, lower motor-fuel sales mean less money in the coffers.

New standards for medium- and heavy-duty trucks, developed by the Department of Transportation and the EPA with input from the trucking industry, environmental groups and state governments, are slated to go into effect between 2014 and 2018. Most tractor-trailers will be required to reduce fuel consumption and emissions by up to 20 percent by model year 2018. Heavy-duty pickups require about a 15-percent reduction.

The projection is that these new standards will reduce oil consumption by 530 million barrels of oil, cut carbon emissions by about 270 million metric tons and save an estimated \$50 billion in fuel costs.

"Like everyone else, we are supportive of efforts to reduce carbon emissions and improve fuel economy," said ARTBA President Pete Ruane. "However, from a public-policy perspective, this is a classic case of the left hand not knowing what the right hand is doing. It's irresponsible to advance such proposals without acknowledging and attempting to mitigate the adverse effect they would have on the areas of federal responsibility, like making infrastructure improvements that improve safety, reduce traffic congestion, create jobs and help grow the economy." ■



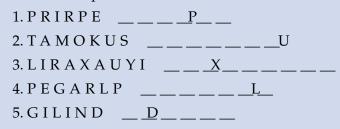
SIDE TRACKS

On the light side



Brain Teasers

Unscramble the letters to reveal some common construction-related words. Answers can be found in the online edition of the magazine at www.WPIUpdate.com





"That's it, no more casual Fridays!"

Did you know...

- George Washington was the only unanimously elected U.S. president.
- The average human body contains enough:
 iron to make a three-inch nail,
 - sulfur to kill all fleas on an average dog,
 - carbon to make 900 pencils,
 - potassium to fire a toy cannon,
 - fat to make seven bars of soap,
 - phosphorous to make 2,200 match heads,
 - and water to fill a 10-gallon tank.
- The average mature oak tree sheds approximately 700,000 leaves in the fall.
- Snails move at a rate of approximately 0.000362005 miles per hour.
- A "jiffy" is an actual unit of time for 1/100th of a second.
- A typical lightning bolt is two to four inches wide and two miles long.
- The Hoover Dam was built to last 2,000 years. The concrete in it will not even be fully cured for another 500 years.

BRANCH FOCUS

DOING WHATEVER IT TAKES

WPI's Austin branch focuses on customer satisfaction 24 hours a day, seven days a week



Rick Hutchens, Branch Manager

Experience counts. So does doing whatever it takes when it comes to customer satisfaction. Branch Manager Rick Hutchens says WPI's Austin location offers a strong measure of both.

"The two really work hand-in-hand," said Hutchens, who started with WPI in 1968 while he was still in high school. Both of his parents worked for WPI as well. "Customer satisfaction comes with knowing how best to meet customers' needs. That comes with experience in all areas, be it sales, parts

Shop Foreman Robert Schmidt (right) and Technician Charles Hoffman discuss the repair on a Bomag roller in WPI's six-bay, 10,000-square-foot shop.

WPI's Austin branch is conveniently located just off Interstate 35 on the north end of the city. It services customers within about a 300-mile radius.





or service. Our staff is one of the most well-seasoned groups you'll find."

WPI's Austin location has a staff of about 20 people, many of whom, like Hutchens, have been with the company a decade, two decades or more. Among them is Service Manager Eddie Lowden, nearing 22 years with WPI. Lowden oversees a service department with five field service and three shop technicians, as well as a shop foreman and an administrative assistant. While he's seen major changes in equipment, the company's commitment to customers has remained rock solid.

"What sets us apart is our urgency when a customer calls for service," stated Lowden. "We hear from many customers who say they really appreciate it because they don't always get that kind of service from the competition. When a machine's down, it costs that company money, so we do our best to get to them and resolve the issue efficiently. They can't wait days or weeks for a fix."

WPI's Austin branch has a shop area with six bays big enough to service machines as large as a 120,000-pound excavator or a 150,000-pound dozer, as well as a wash rack. Field service extends to about a 300-mile radius. Lowden estimates about two-thirds of service work takes place in the field at a customer's location or at the jobsite, and technicians are available 24 hours a day.

"Several of our customers perform late-night work, and we also service some mines which run around the clock," Lowden said, noting that Austin's service department works on competitors' machinery too. "In



Greg Gonzalez and other WPI parts staff quickly fill orders, thanks to the Austin branch's vast inventory of parts. "Equipment issues don't always pop up in the middle of the afternoon, so we have to be available 24/7," said Parts Manager Jesse Ratliff.



Technician Shawn Weed works on a hydraulic pump for a PC300 excavator. WPI's Austin shop has one of the most experienced technician staffs in the industry and works on the lines WPI carries as well as competitive machines.

Sales team knows how to match application, machinery

Sales Coordinator Tres Forester is one of the newest members of Austin sales staff, but he's no stranger to WPI, having worked in the company's Houston location for more than four years. There, he worked in parts and service before relocating north.

"I work with the sales staff to ensure the sales and rental processes are as efficient as possible," said Forester, who likes to play golf and hunt. "Part of what I do involves inventory control, so I keep track of where machines are and work with our other branches, if needed, to ensure we have the machinery our customers want."



WPI's Austin sales staff includes (L-R) Sales Coordinator Tres Forester, Sales Representatives Sean Casey and Ed Perry, Product Support Sales Representative Tim Hesskew and Branch Manager Rick Hutchens.

Forester joins a staff that includes veteran Sales Representative Ed Perry, who has 10 years experience with WPI, and Sean Casey, who has been a WPI Sales Representative for three years.

"I enjoy getting out and meeting with customers," said Perry, who likes to hunt and fish in his spare time. "I've worked with some customers as long as I've been here, and I count them among my friends."

"I feel the same way," agreed Casey, who rejoined WPI in April after leaving the company for a while. "I wanted to get back to working with customers in the field, and I'm very glad I made the move to come back. I really enjoy the day-to-day interaction, working to find the right piece of equipment to meet their needs."

Similar to Forester, Product Support Sales Representative Tim Hesskew is new to the Austin sales department. And like Forester, he's worked with WPI for several years. Hesskew has been both a shop and field technician.

"I cover every part of our branch's territory, which is quite large," said Hesskew, who is married with two daughters and enjoys the outdoors. "I work with customers throughout our entire branch territory to meet their parts, service and sales needs, which may be everything from undercarriage repair or replacement to ground-engaging tools and other items."

Branch Manager Rick Hutchens believes the sales staff is the best in the Austin territory. "They're well-versed in our machinery's capabilities. They know how to match a machine to the application and they work with operators to maximize machine efficiency to keep O & O costs down."

Austin branch offers customers 24/7 parts, service

... continued

any situation, whether it's late-night work or routine service, our customers can be confident that a highly-trained technician is performing the work. We spend a lot of time on in-house and factory training to ensure our service personnel know how to diagnose and fix an issue while keeping downtime to a minimum."

Vast parts inventory

Lowden said WPI uses genuine OEM parts during service work, and most of those come



(L-R) Rick Watson, Parts Manager Jesse Ratliff and Greg Gonzalez make up WPI's Austin Parts Department. Not pictured, Jay Galindo.

(L-R) The Austin Service Department includes Service Manager Eddie Lowden, Shop Foreman Robert Schmidt, Technicians Tom Holland, Charles Hoffman and JJ Riojas, Service Administrator Marcia Young and Technicians Wesley Janak, Terry Raquet and Brent Wooten. Not pictured, Shawn Weed and Gary Holland.



directly from the branch's Parts Department, which carries a vast inventory of items for Komatsu, Sennebogen and the other extensive product lines WPI carries.

"Nearly any part a customer needs is on hand," assured District Parts Manager Jesse Ratliff, who's been with WPI for 25 years, and leads a veteran staff of three full-time parts specialists. "We build inventory based on what's in the field, as well as recommended parts lists from our manufacturers. That ensures the most common items are here when our service department or a customer calls for it."

Like the service department, parts are available around the clock. "Issues don't always pop up in the middle of the afternoon, so we have to be available 24/7," said Ratliff. "There have been times when a customer has called in the middle of the night, and I've come to the store to get a part for them and delivered it. Everyone in our parts department is willing to go the extra mile to satisfy the customer."

On the rare occasion that the Austin branch doesn't have a part on hand, Ratliff noted that it can usually be pulled from another WPI location or ordered directly through the manufacturer. It also has some rebuilt components on hand.

"In most cases, we'll have a rebuild to customers the next morning," Ratliff said. "If they want a component of their own rebuilt, we can handle that too by sending it to our Kilgore rebuild facility. We provide a fairly quick turnaround on those items."

Conveniently located

Hutchens said that a large percentage of parts are sold over the counter at the branch. The Austin store is conveniently located right off Interstate 35.

"We have about eight acres that house our machine inventory as well as parts and service," noted Hutchens. "Our location provides customers with easy access to get machinery in and out. While that's a good feature, ultimately we're judged by how well we please the customer. That's our top priority, so we never lose sight of that."

MORE INDUSTRY NEWS

AGC lauds EPA's decision to back off on new stormwater rule

The Associated General Contractors applauded the EPA's decision to temporarily withdraw limits on the amount of dirt it will allow in stormwater from construction sites. At the same time, the organization is pushing for the EPA to not impose the measure altogether.

"The fact that the EPA recognizes the serious flaws in the data supporting its efforts to impose a rigid, one-size-fits-all limit on the amount of dirt in rainwater leaving construction sites is encouraging," said AGC Chief Executive Officer Stephen Sandherr. "Indeed, contractors are already required to take significant measures to ensure that dirt — clean, uncontaminated dirt — does not escape from project sites. Setting a specific limit on how much dirt should be in rainwater will only force contractors to spend billions more on new dirt-busting measures that may not work; expose firms to costly lawsuits from outside groups; and put them at risk of receiving tens of thousands in daily fines." ■





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